

Frequency converter with induction motor

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Basics Frequency converter

- Servo – Frequency Converter

- Rectifier – Mains Choke

- Pre-charging

- Inverter

- Motor Filter

- Mains Filter

- Braking Resistor

Basics Inductance Motor

- Construction

- Stator Rotating Field

- Function

Basics motor control

- V/f

- Field orientated control

- Sensor less field orientated control

Difference between frequency converter and servo controller?

The construction is identical

Both are V-converters

Output of variable frequency and voltage

Differences only in application / possibilities of the Firmware

Servo

High peak power

SM and ASM

Always with encoder

Mostly position mode

Frequency converter

High continuous power

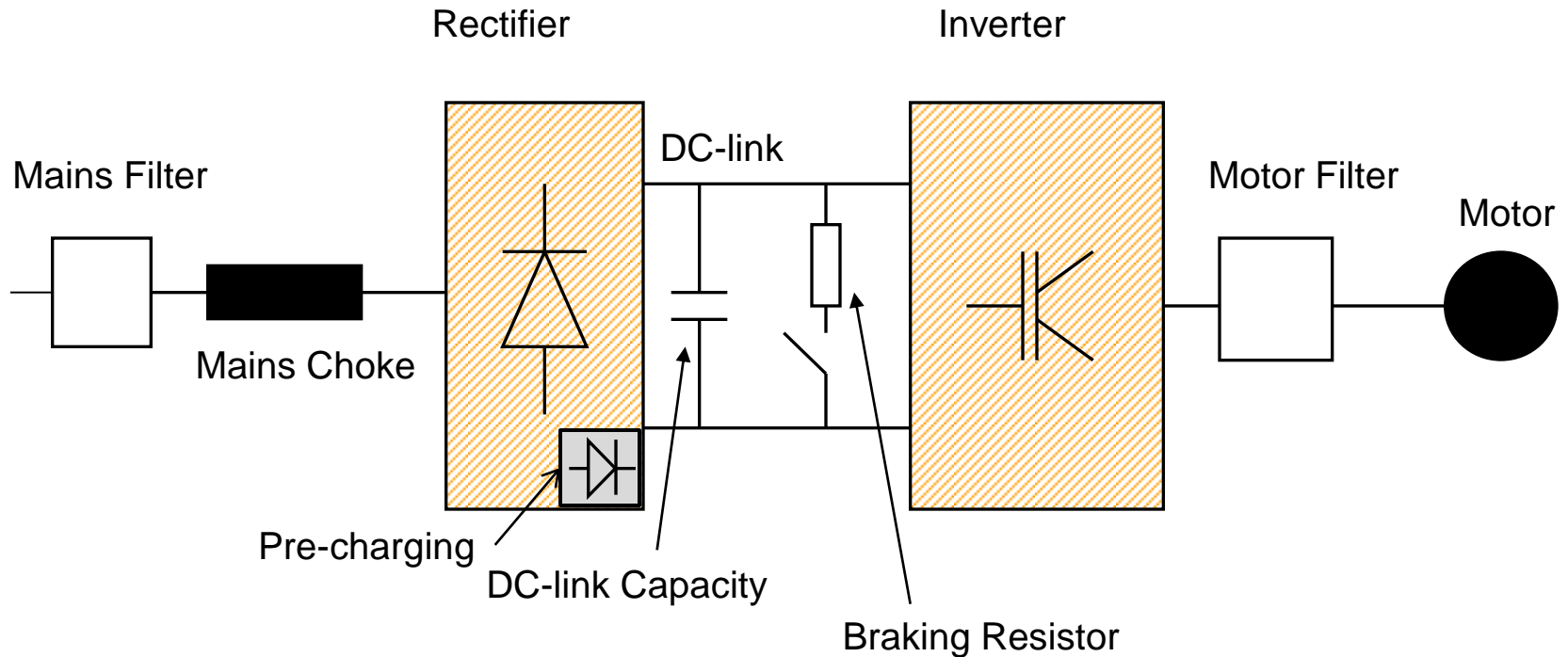
ASM (inductance motor)

With or without encoder

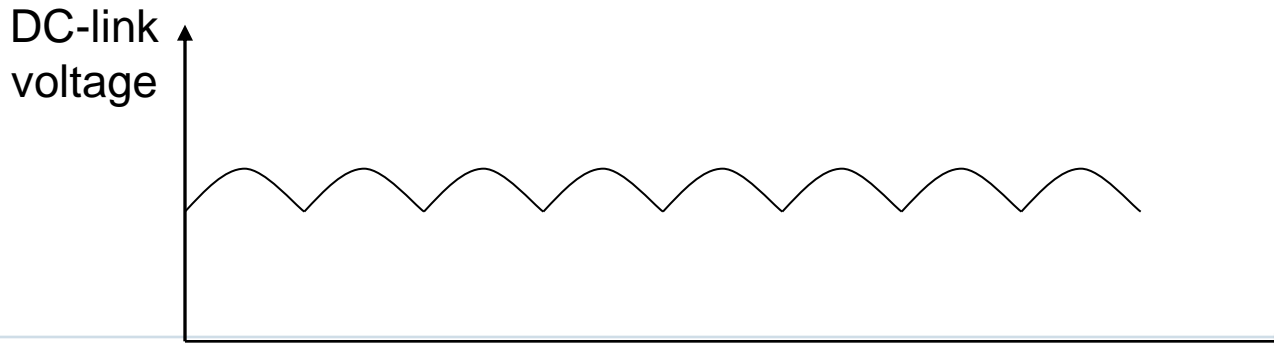
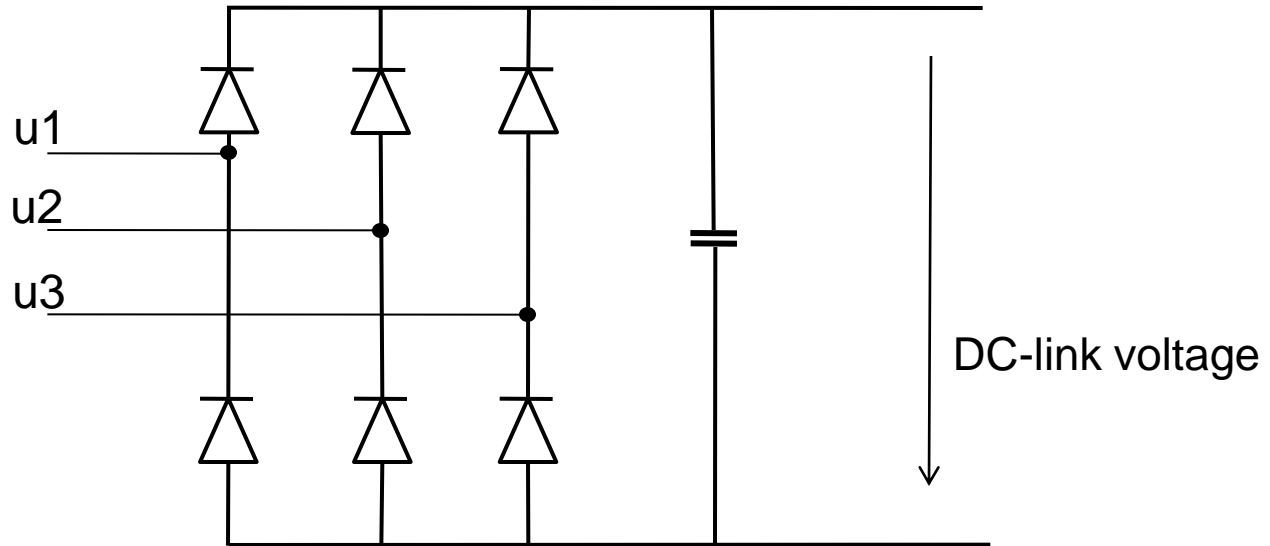
Mostly velocity controlled

In the Rexroth language „open Loop“ means „without encoder“

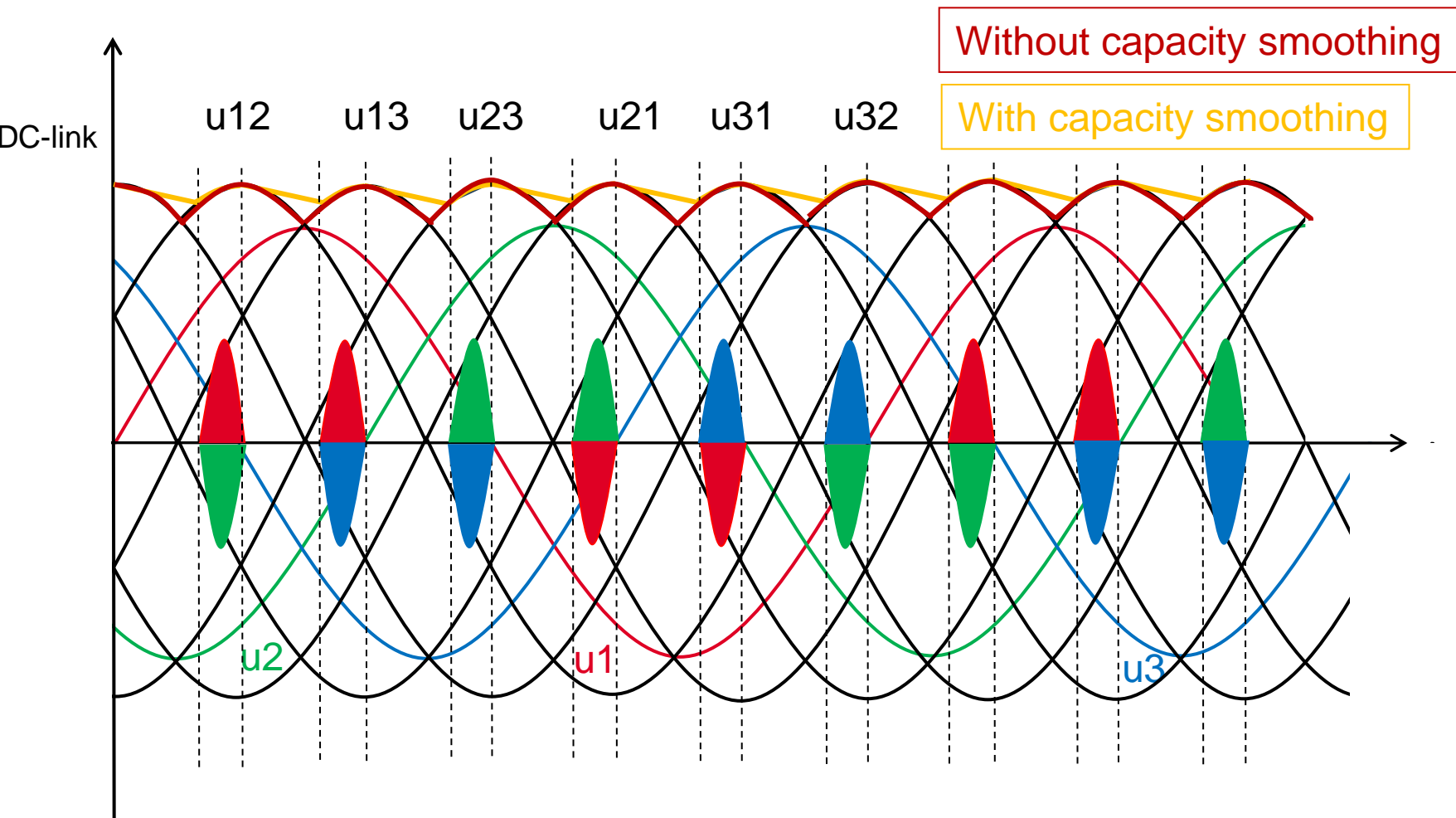
Construction of a Frequency Converter



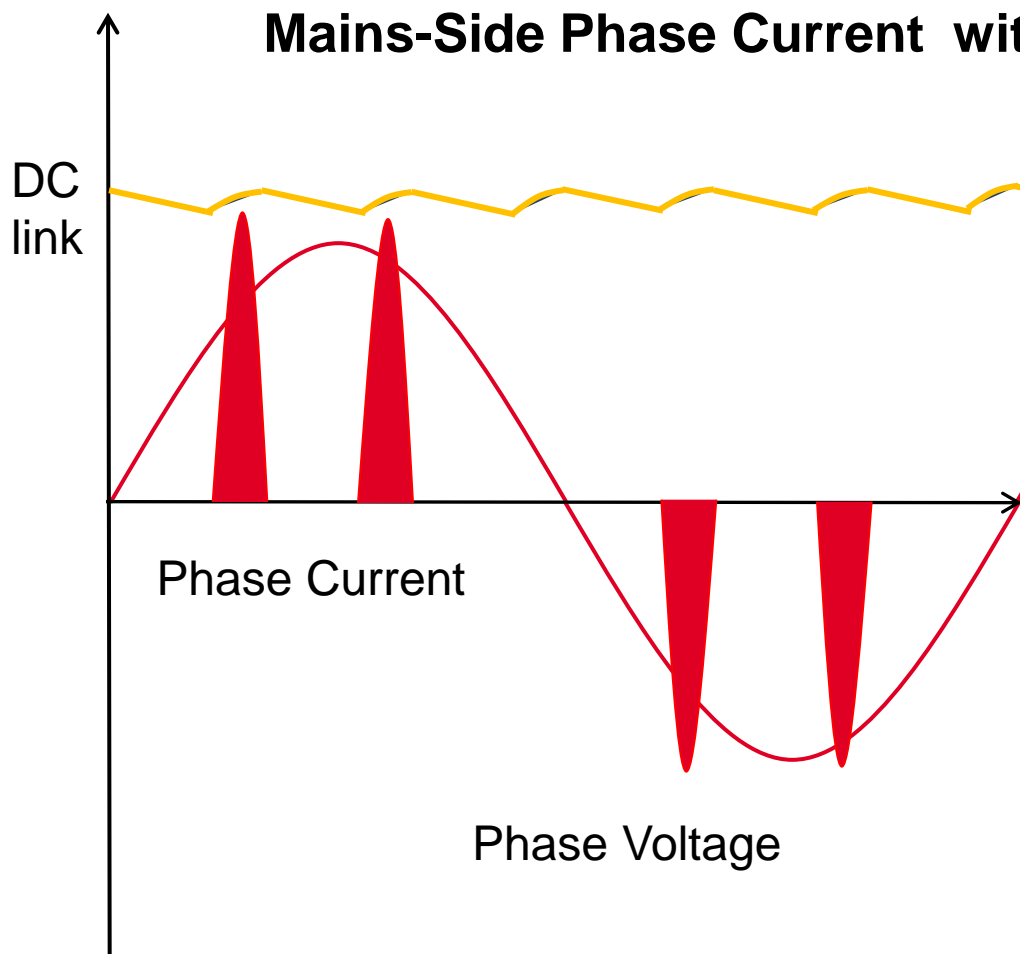
Rectifier



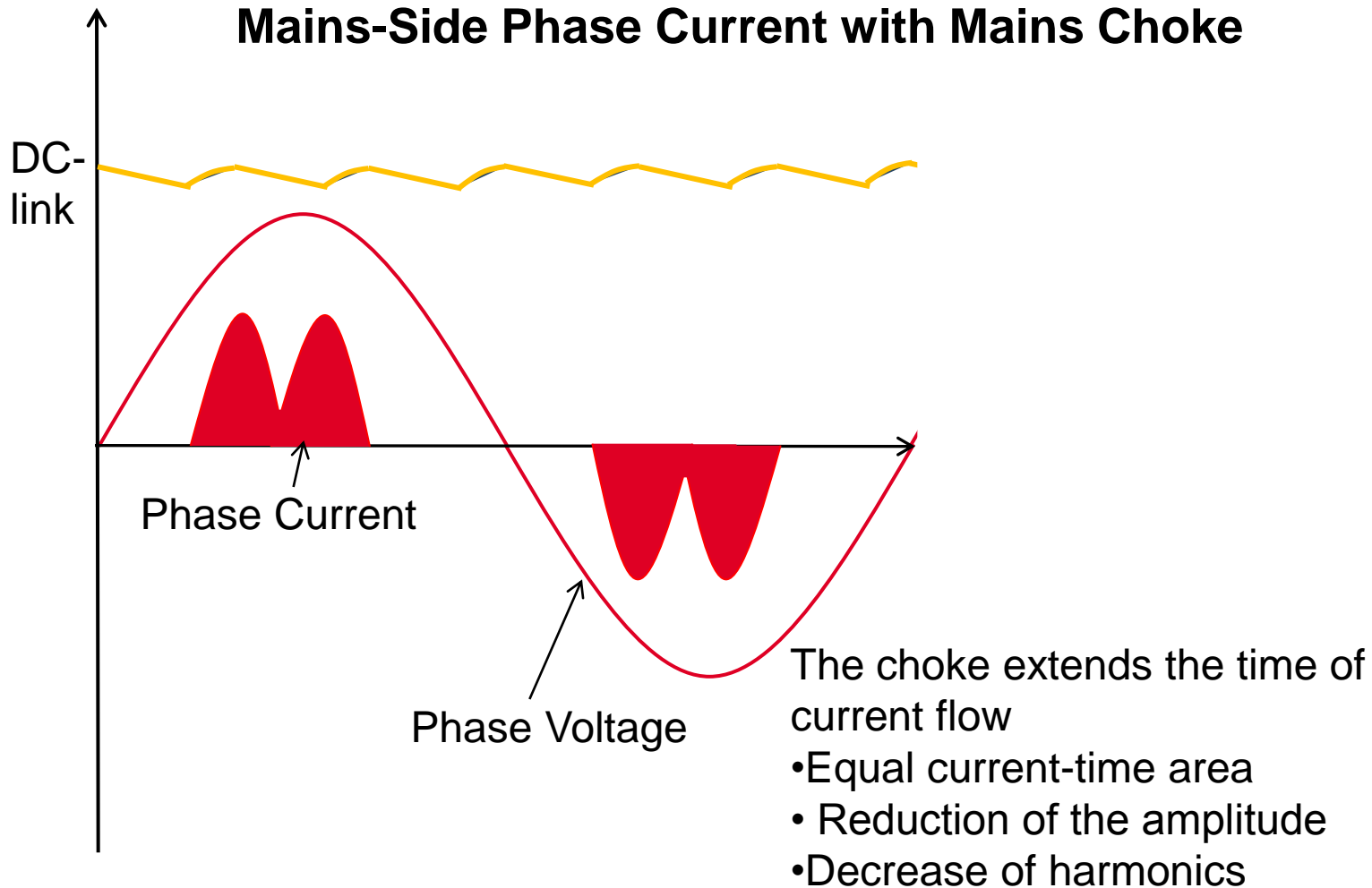
Basics frequency converters



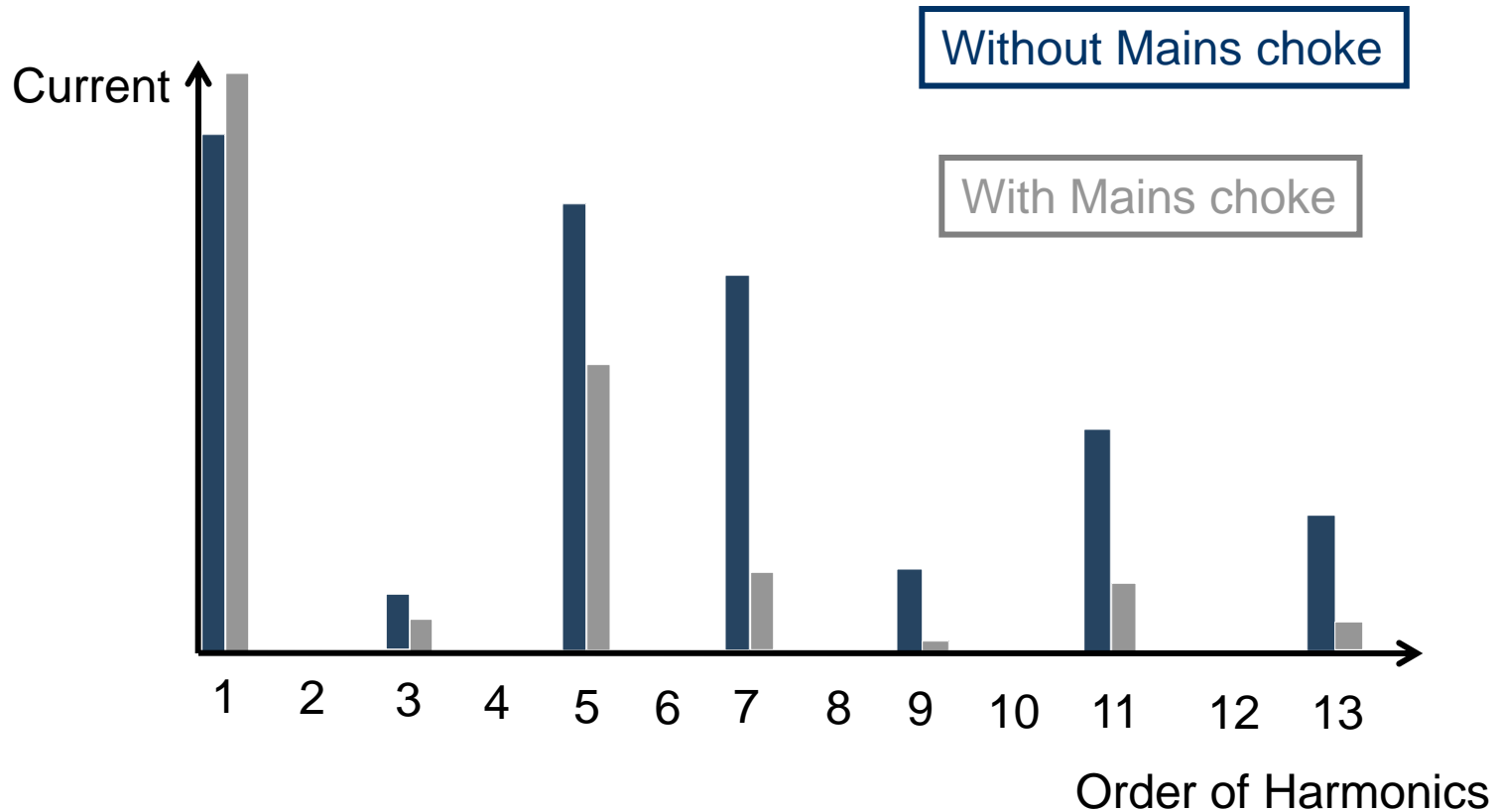
Mains-Side Phase Current without mains choke



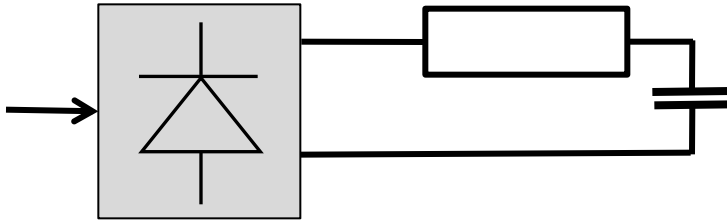
Mains-Side Phase Current with Mains Choke



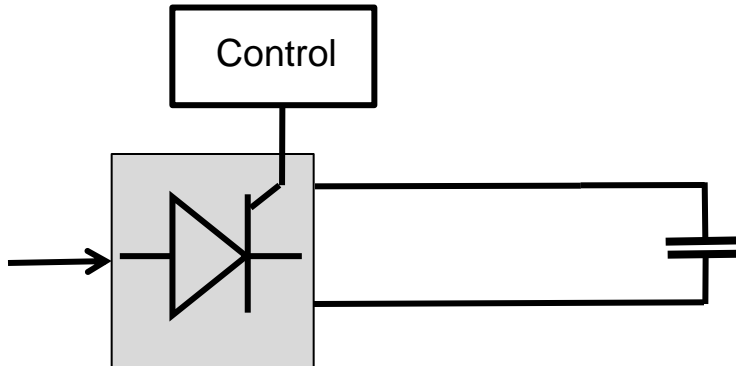
Frequency Spectrum



Pre-charging / Softstart

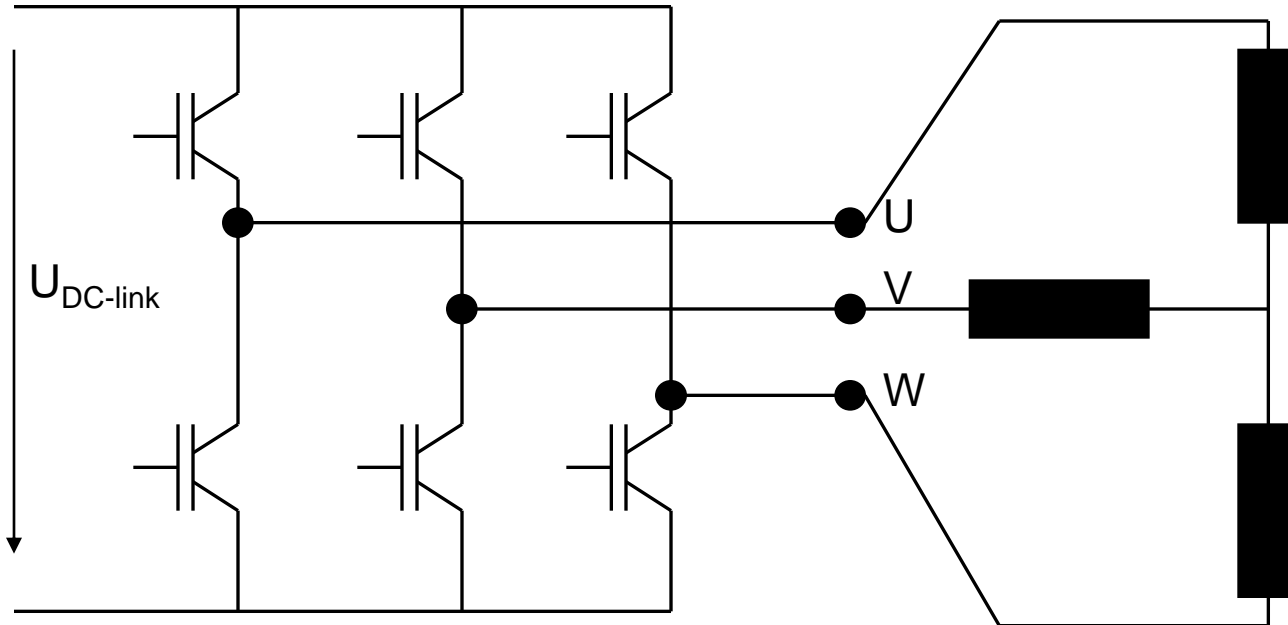


Charging current is limited by a resistor e.g. Braking Resistor



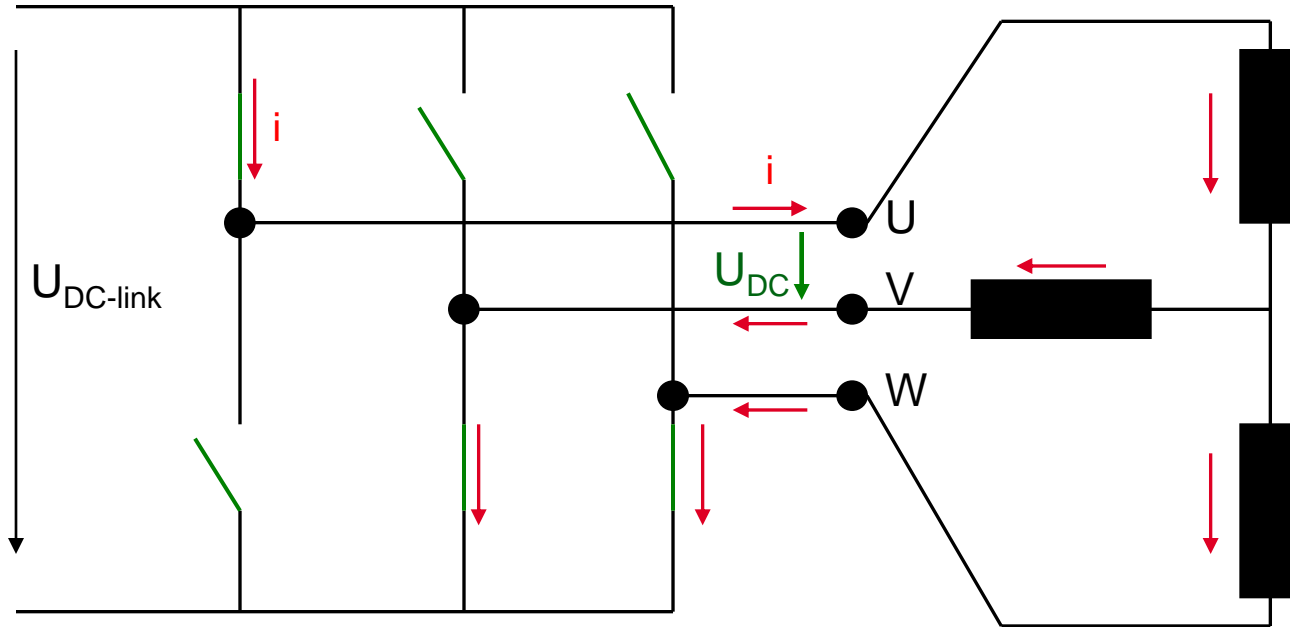
Controlled voltage by a thyristor (phase shift control)

Inverter

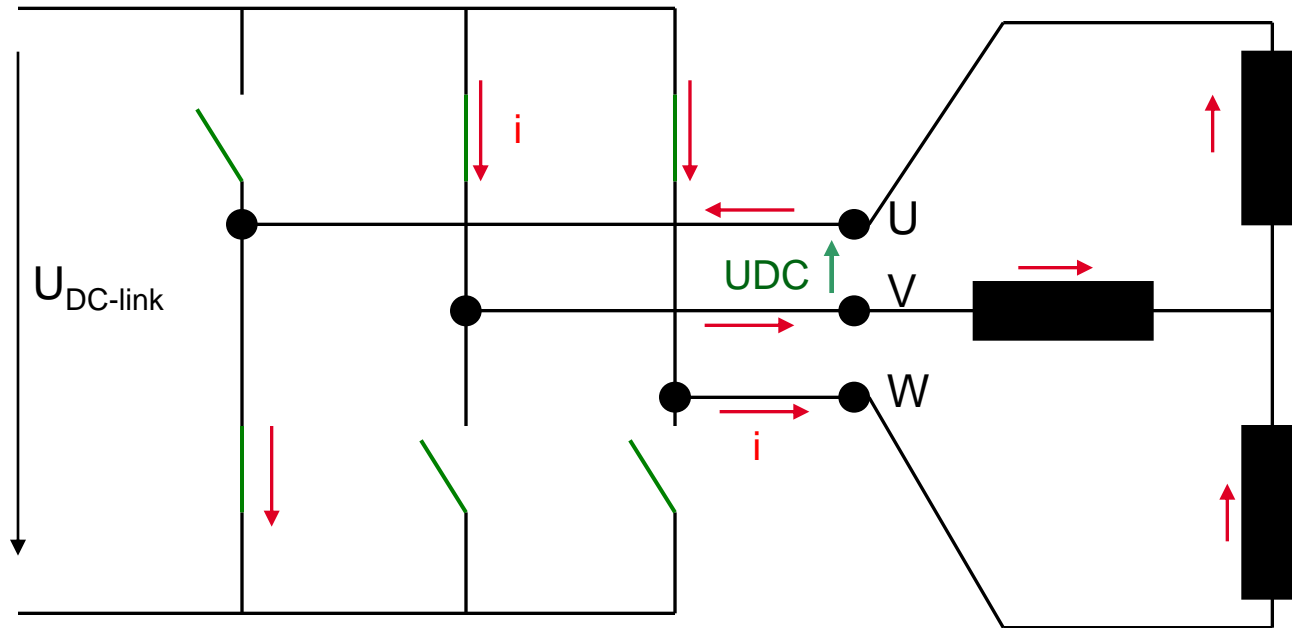


IGBT's are used as semiconductor switches

Basics frequency converters

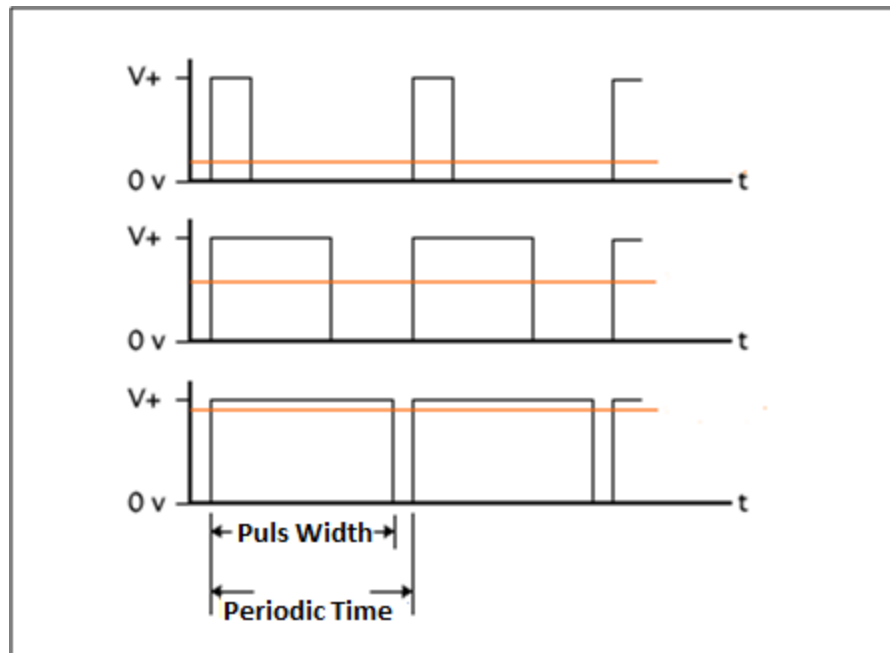


Basics frequency converters

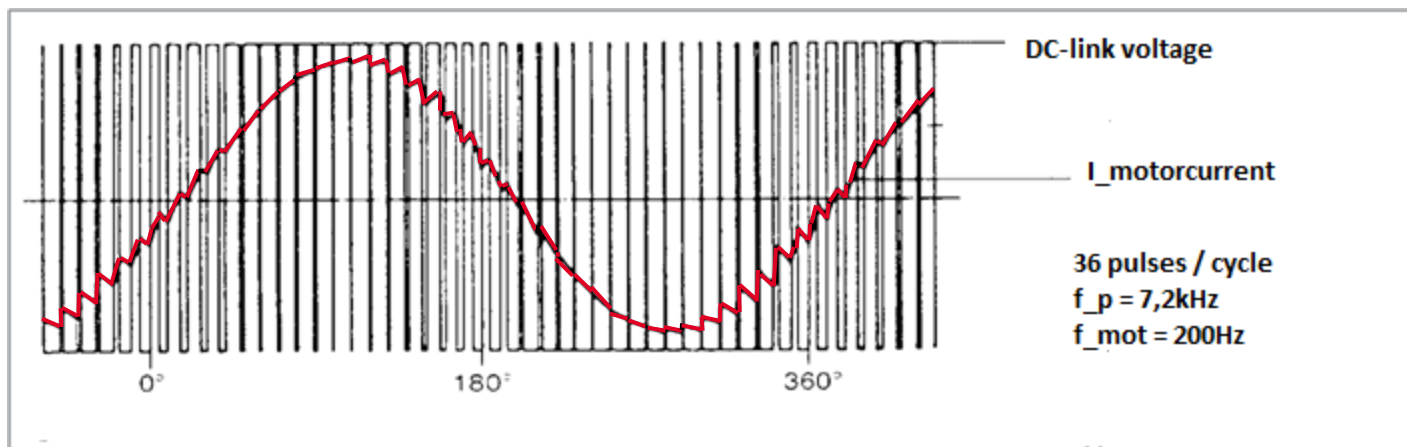
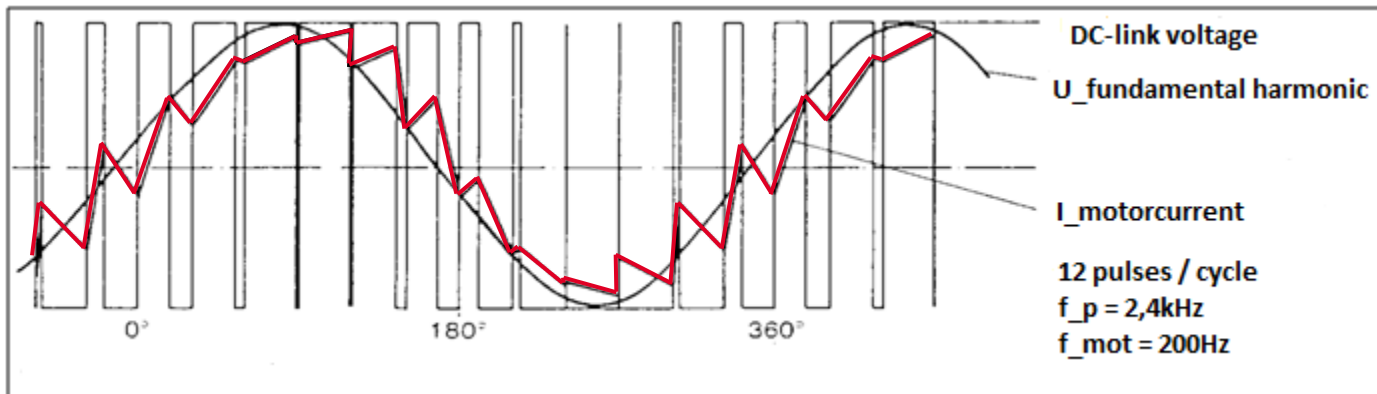


Puls Width Modulation

The converter output voltage is adjusted by the puls/break ratio

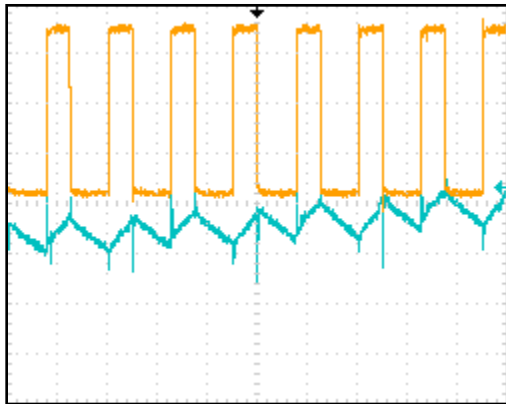


Effect of the Puls Frequency



Effect of the Puls Frequency

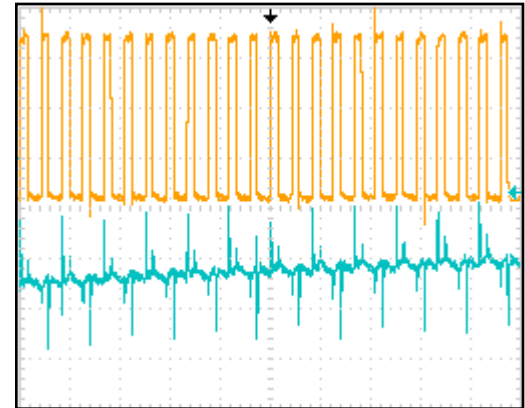
4kHz



Voltage

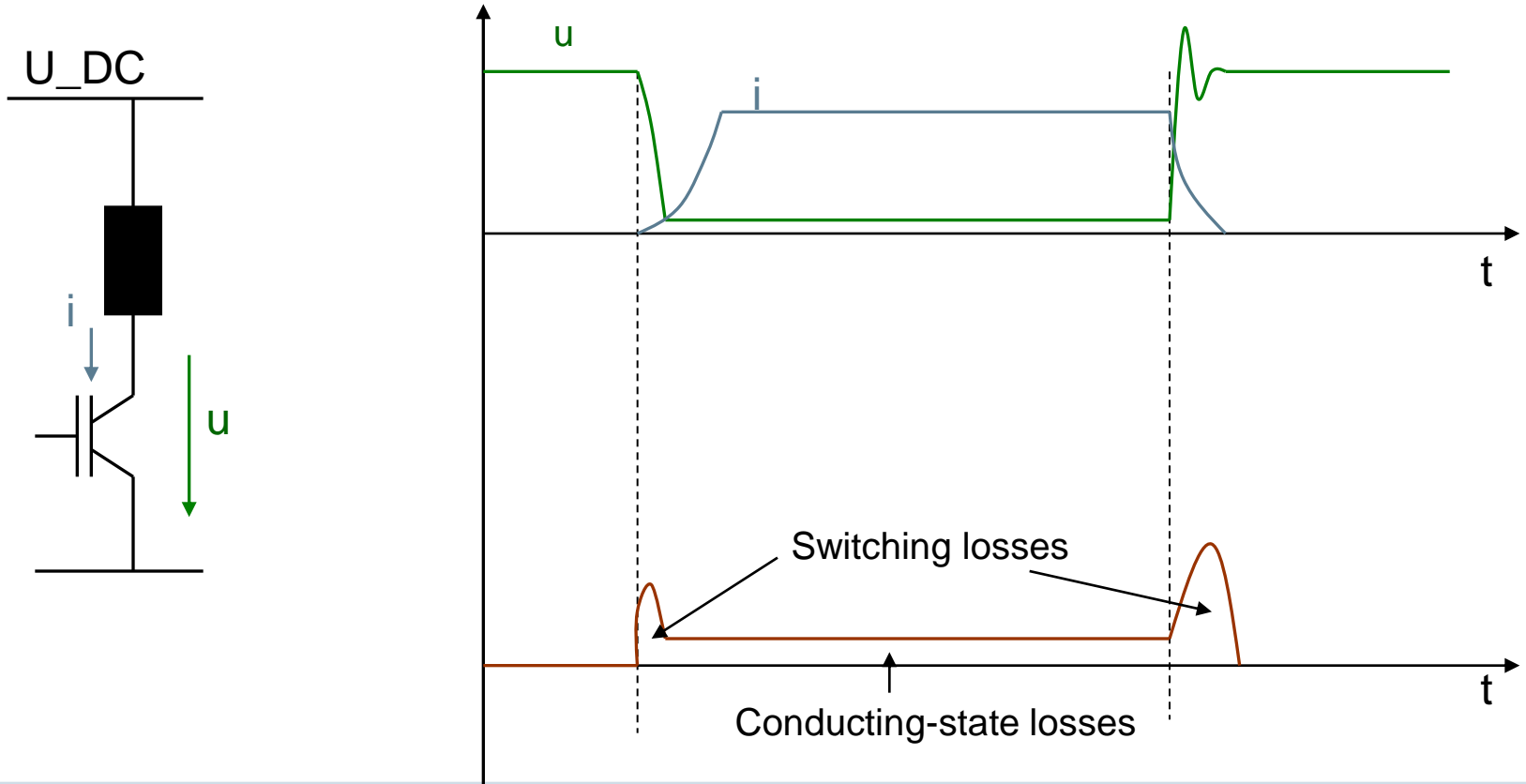
Current

12kHz



- Measured with standard norm motor and HCS02
- 20 Hz motor frequency
- no load running

Switching loss



Risks for the motor windings

Rate of rise of voltage

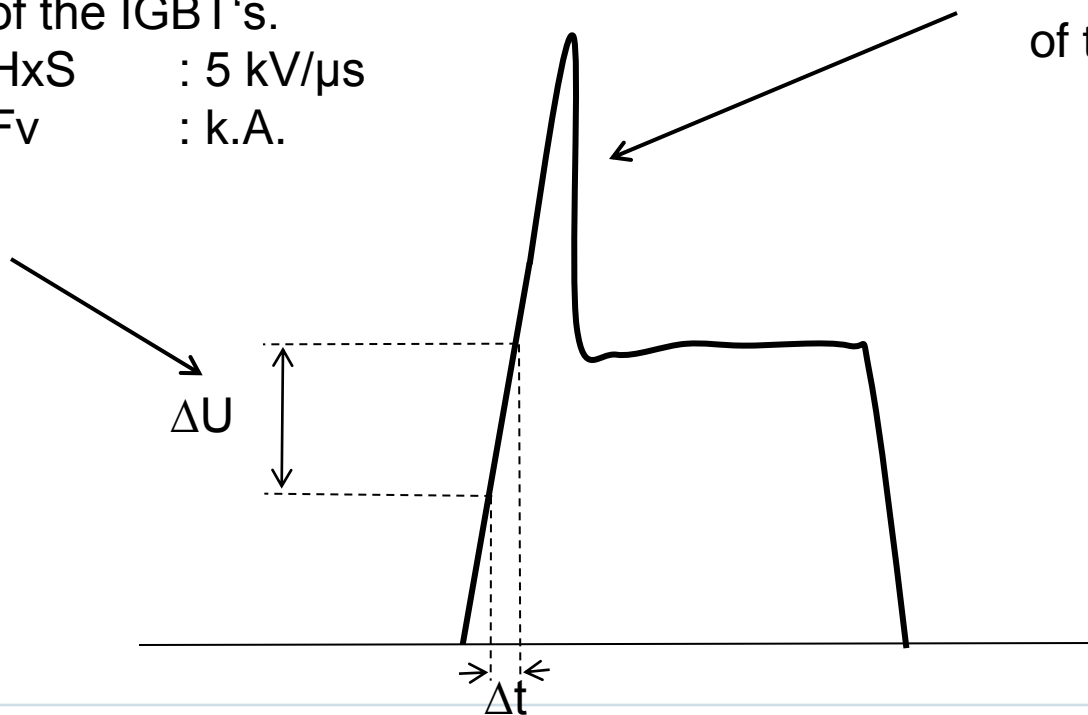
Made by the fast switching time of the IGBT's.

HxS : 5 kV/ μ s

Fv : k.A.

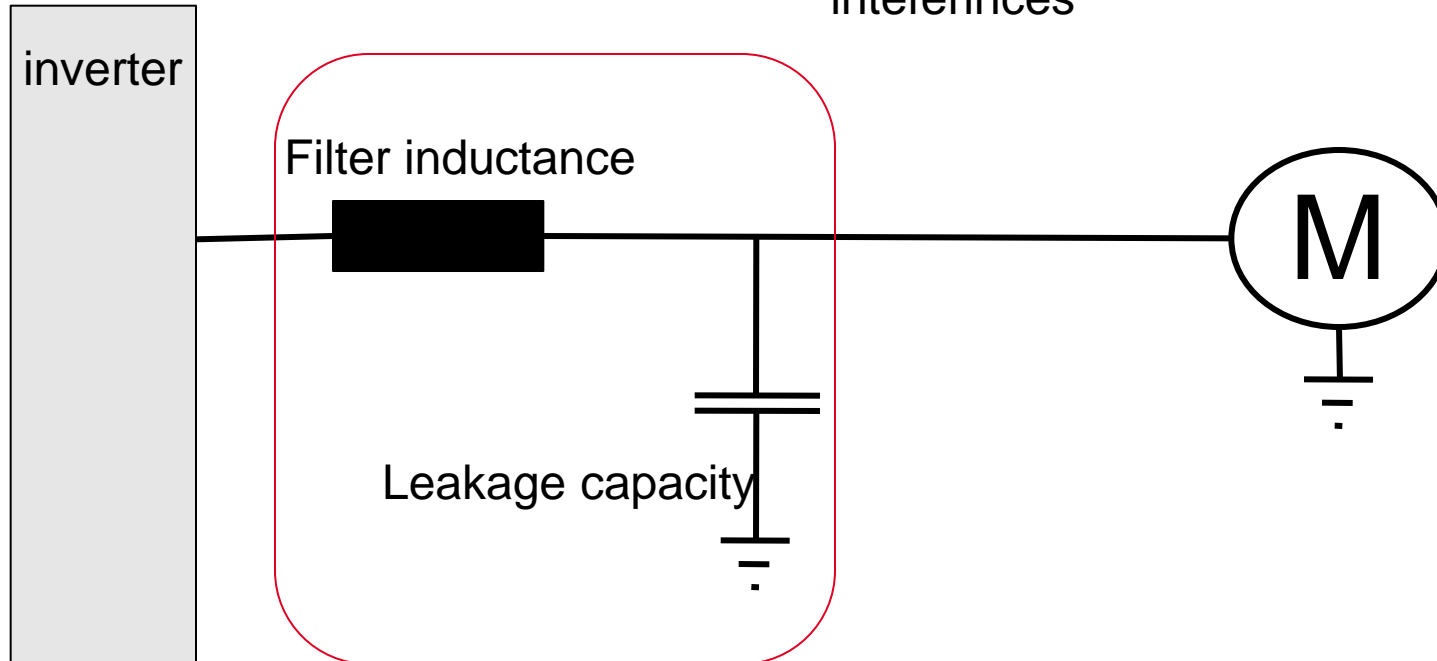
Overvoltage

Determined by interferences of the voltage pulses



Motorfilter / Linedumping

Adjusting of the wave impedance of the cable for a better load matching to avoid interferences

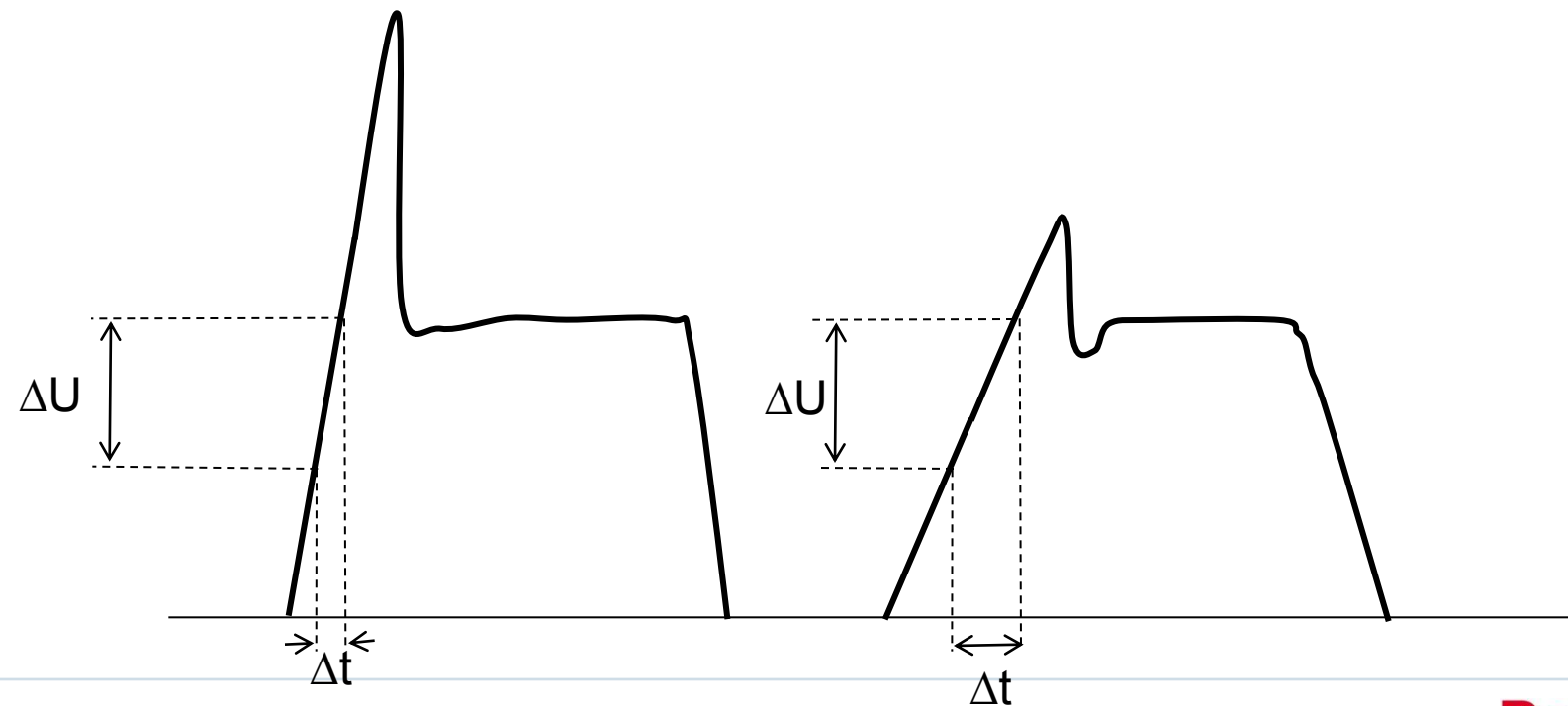


Lowpass – filtering high frequency parts

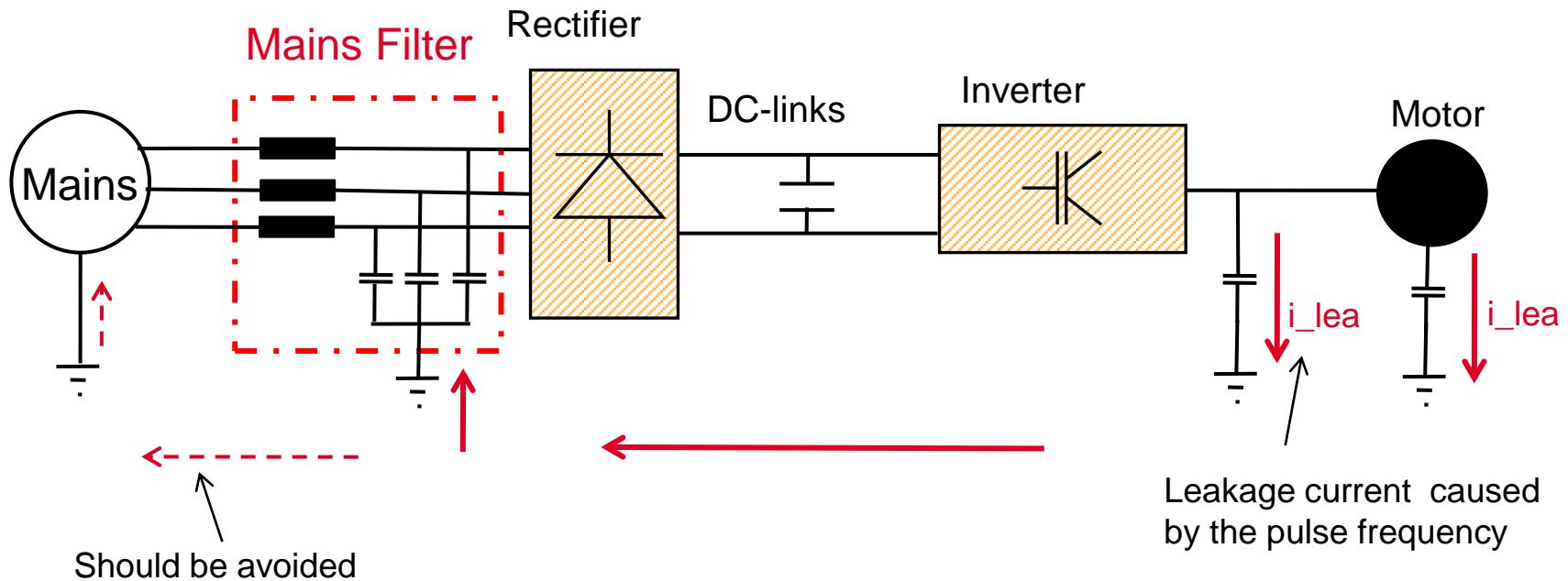
Voltage Pulse

Without Motorfilter

With Motorfilter



Mains Filter / EMC Filter



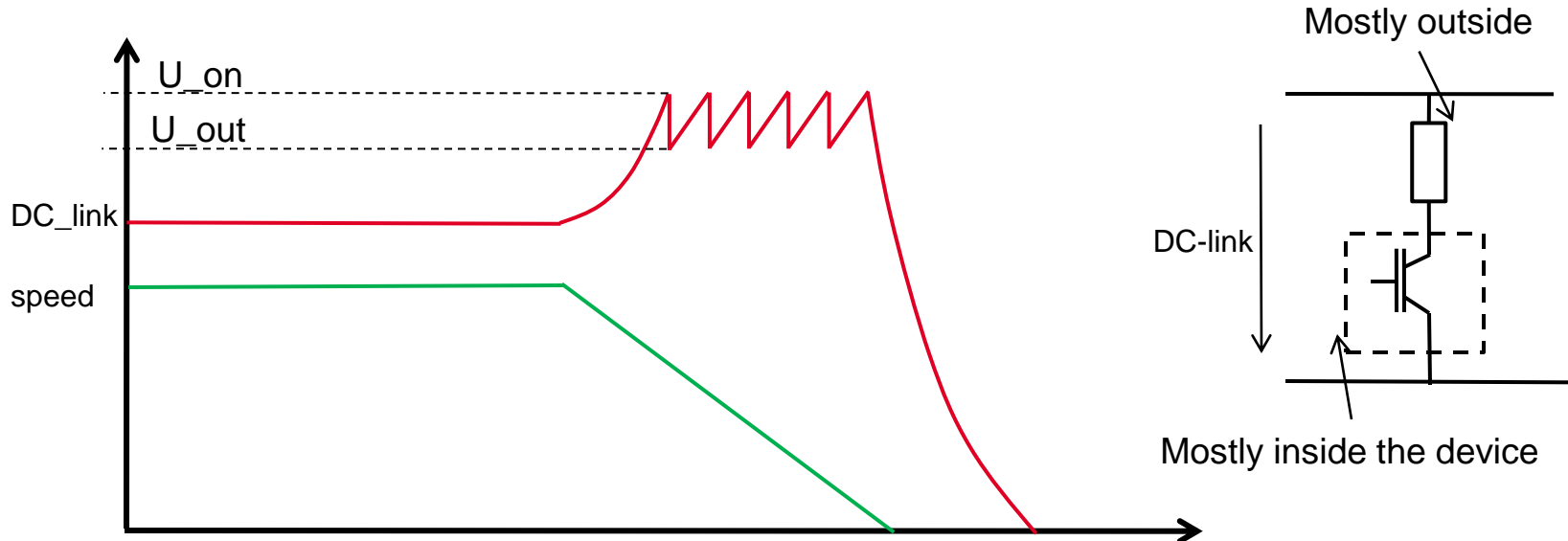
Brakingresistor

A braking resistor converts regenerative kinetic energy into thermal energy.

The DC-link voltage is short circuited over the braking resistor by the braking transistor(Chopper).

Switching on threshold between 780 and 820V.

The difference between U_{on} and U_{out} is 30....40V.



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Stator Rotating Field

Function

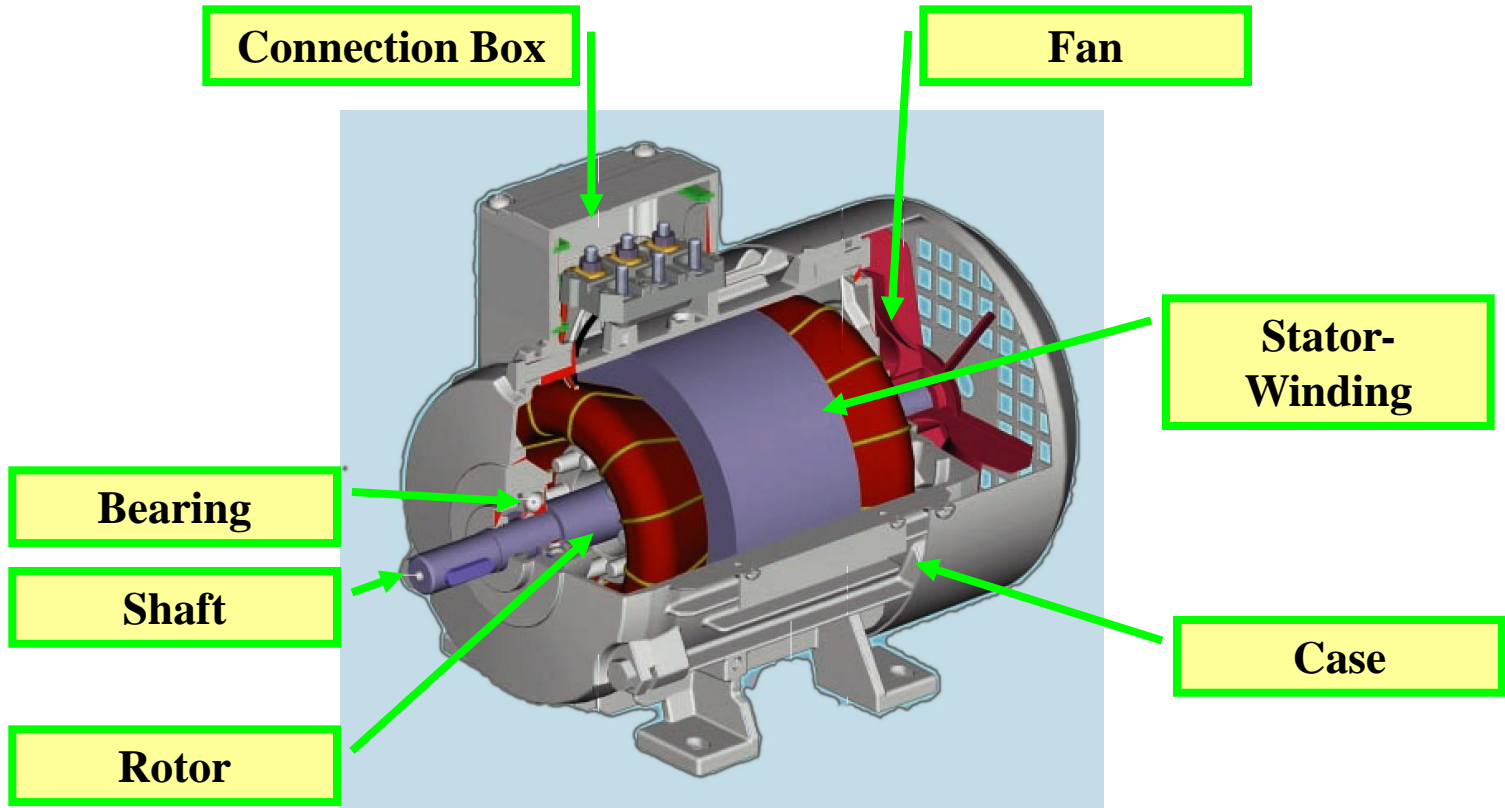
Basics Motor control

V/f

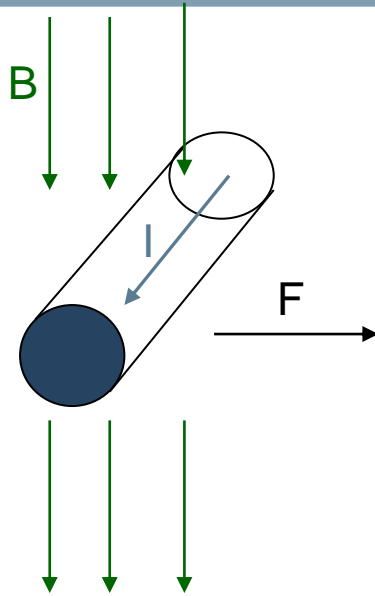
Field orientated control

Sensor less field orientated control

Inductance motor - Construction



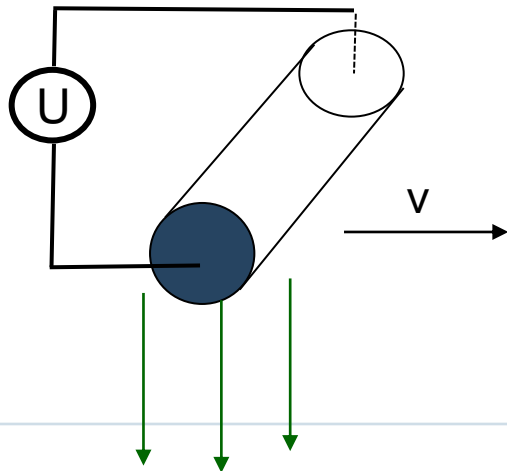
Basics induction motor



Principle of a motor.

On a current carrying wire which is inside a magnetic field, a force is be appealed

$$F = B * l * I$$



Principle of a generator

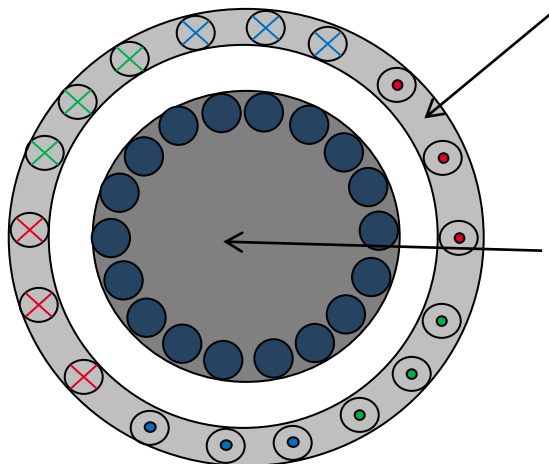
A voltage is been induced when the wire is been moved.

$$U = B * l * v$$

Basics induction motor

Number of pole pairs

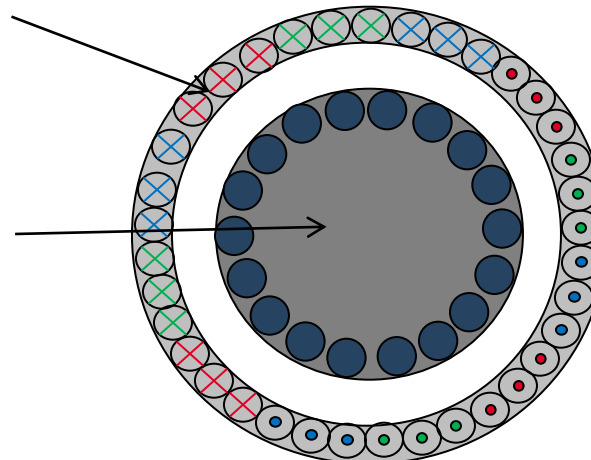
$p = 1$



Stator

Rotor

$p = 2$



One U, V and W winding.

50Hz rated frequency



Synchronous velocity of 3000 U/min

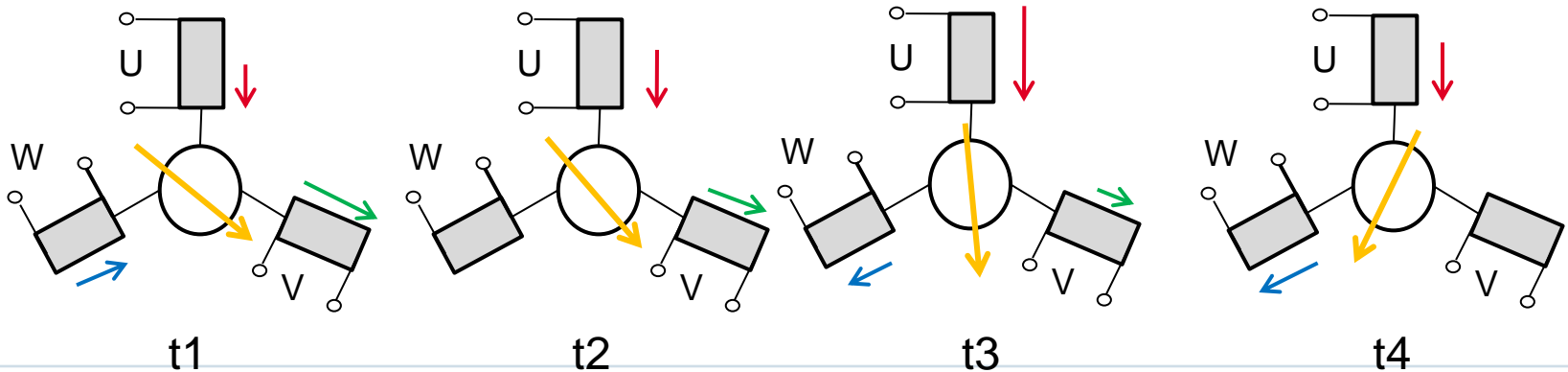
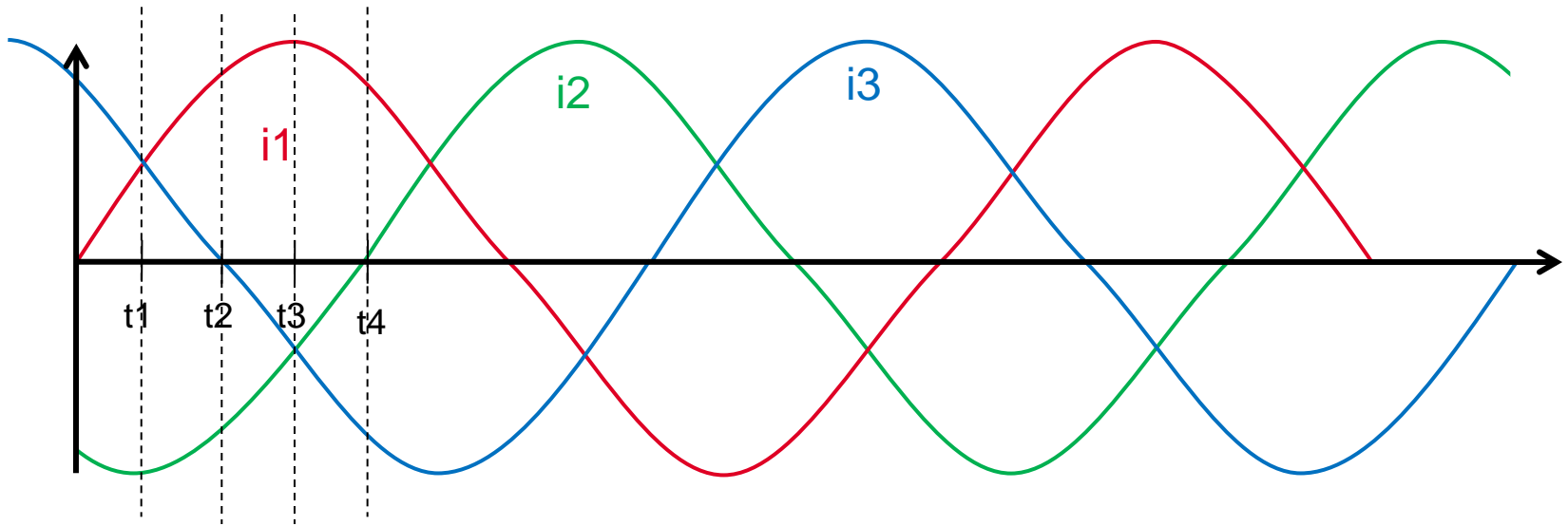
Two U, V and W windings

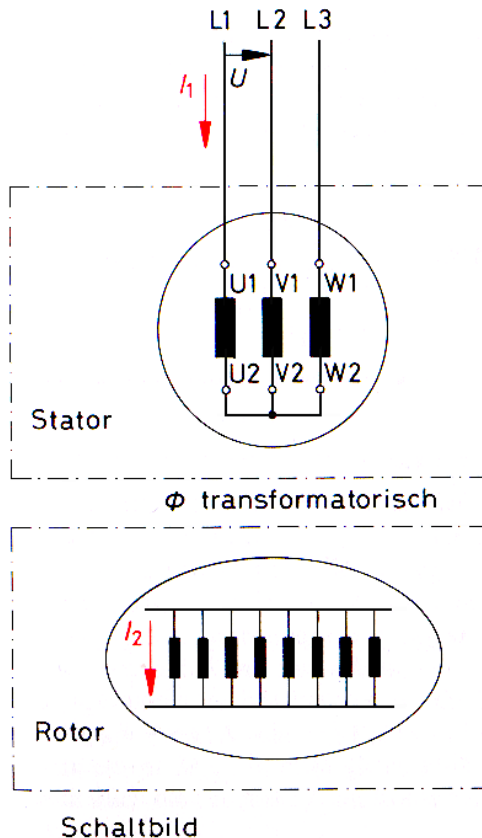
50Hz rated frequency



Synchronous velocity of 1500 U/min

Basics induction motor

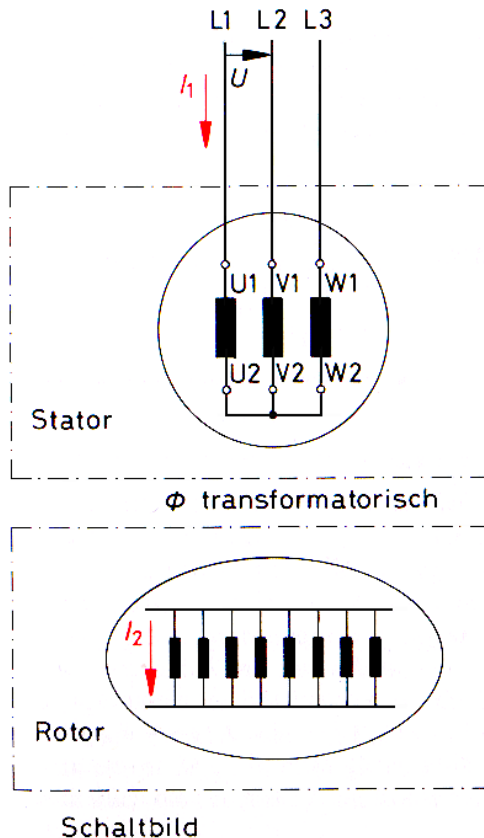




- The asynchronous motor can be considered like a transformer
- The stator current I_1 generates an alternating magnetic field Φ in the air gap
- Because of the phase shifting of 120° a rotating field is generated.
- The flux induces a voltage in the rotor.
- A current I_2 flows through the short circuit rotor.
- These short cut current effects a force F .

Important: The speed of the rotor must be unequal (asynchronous) to the speed of the stator field.

➔ Asynchronous motor



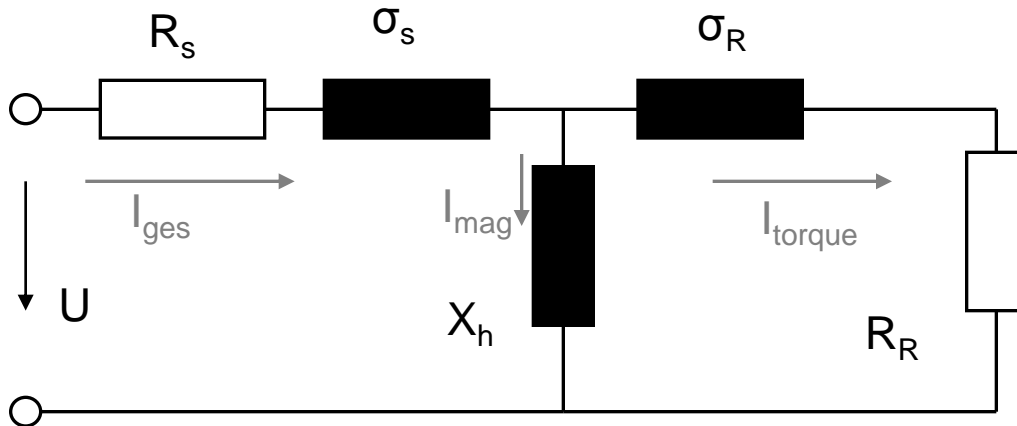
- The torque M_i at the motor- shaft is proportional to the current in the short circuit rotor and proportional to the magnetic flux Φ of the rotor field.

$$M_i \sim I_2 * \Phi_d$$

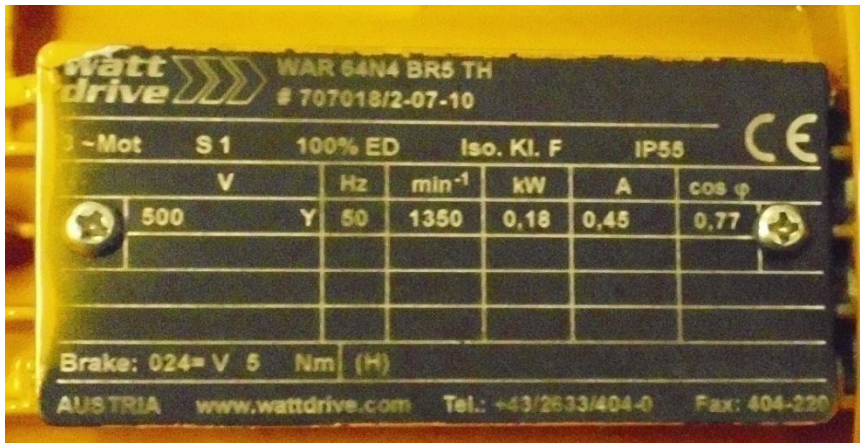
- The speed n_d depends on the frequency in the stator windings

$$n_d = \frac{f_1}{p}$$

Basics induction motor



R_s = Stator resistor
 σ_s = Stator leakage inductance
 R_R = Rotor resistor
 σ_R = Rotor leakage inductance
 X_h = Main inductance



Rating plate:

6 values are always declared

- Voltage
- Speed
- Frequency
- Power
- Current
- Cos(phi)

A constant flux in the air gap has to be generated.

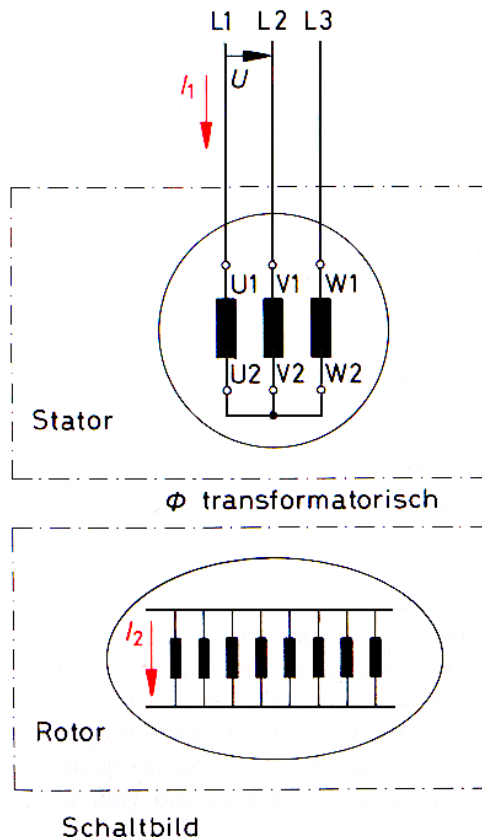
$$\Phi = L \cdot I_{magn}$$

When the ohmic part is neglect the magnetising current can be described by this formula.

$$I_{magn} = \frac{U}{j\omega L} = \frac{U}{2 \cdot \pi \cdot f \cdot L}$$

To get a constant flux the following condition must be met.

$$\Phi \approx I_{magn} \approx \frac{U}{f} = const.$$



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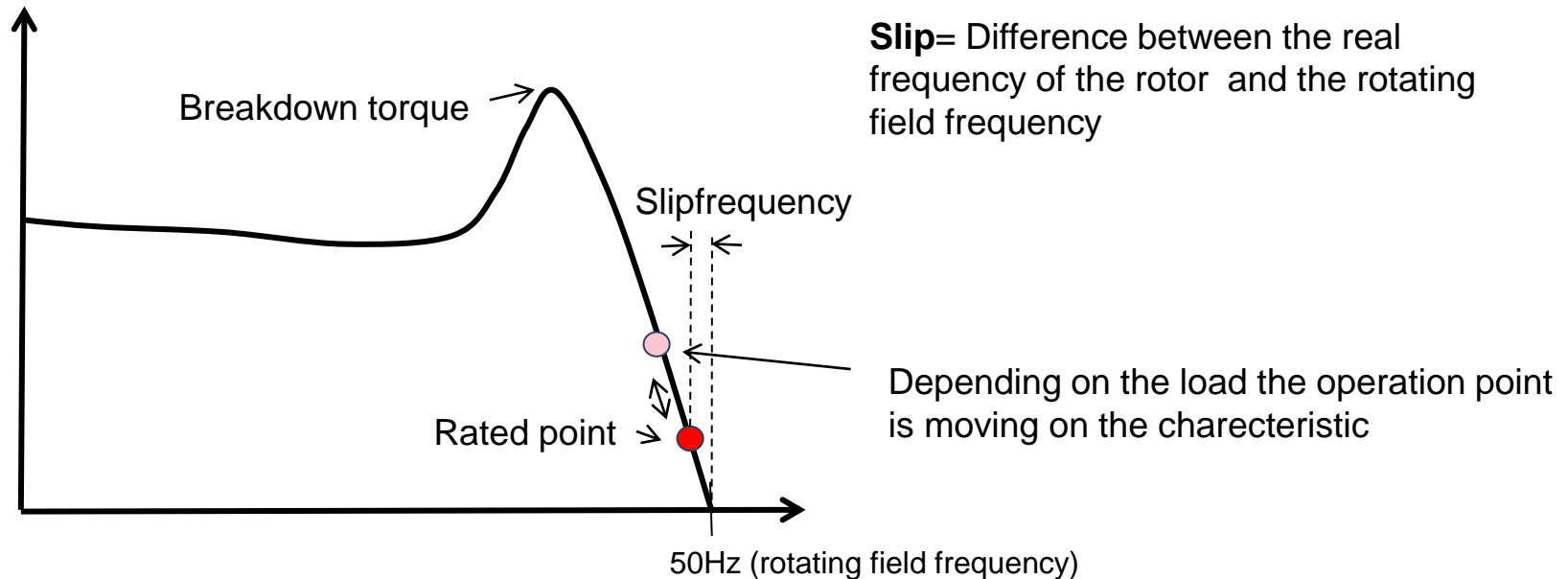
Basics motor control

V/f

Field orientated control

Sensor less field orientated control

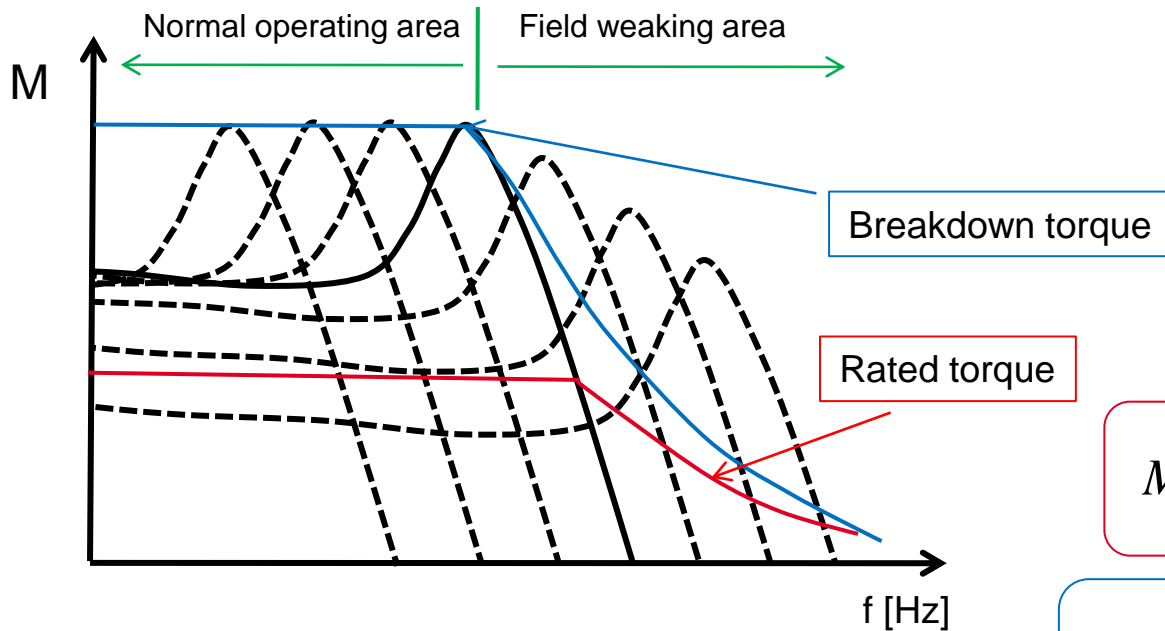
Motor characteristic of an ASM with 50 Hz rated frequency



Big slip → Big torque

Small slip → Small torque

Inductance motor with frequency converter



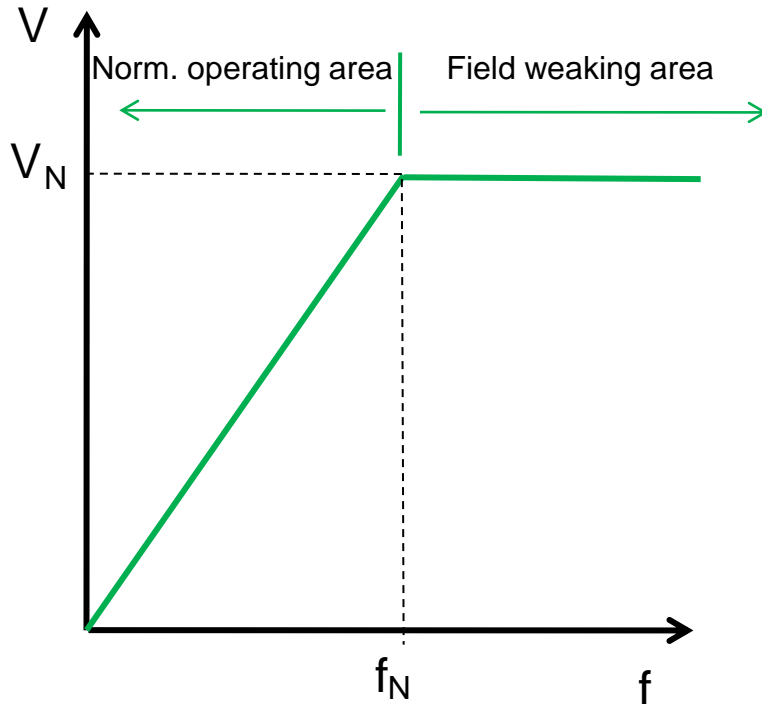
The characteristic is moved by the variable converter frequency

The torque is reduced in the field weakening area

$$M_{N(n)} = M_N * \frac{n_N}{n}$$

$$M_{breakdown(n)} = M_{breakdown} * \left(\frac{n_N}{n} \right)^2$$

V/f-control



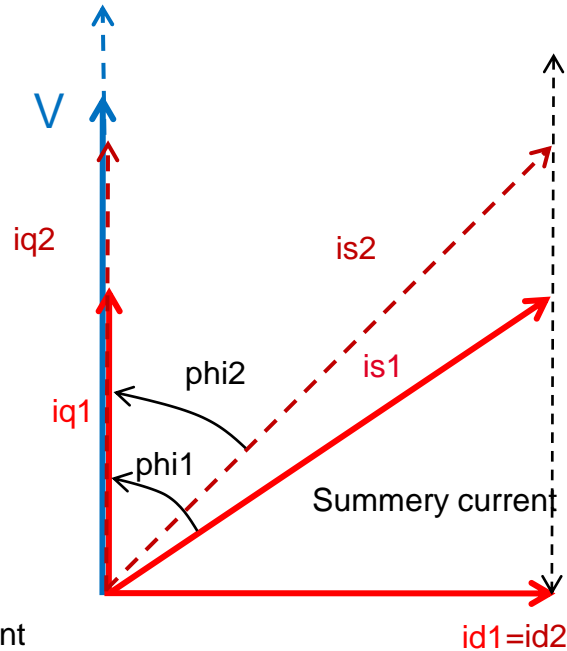
It's an open loop voltage control

For every frequency (demand speed) the converter gives a specific voltage out.

The relation between voltage and frequency is constant to get a constant flux in the machine.

Optimisations modify the form of the curve.

Field orientated control- FOC



The motor current is divided in two parts.

I_q = Torque generating current

I_d = Magnetising current

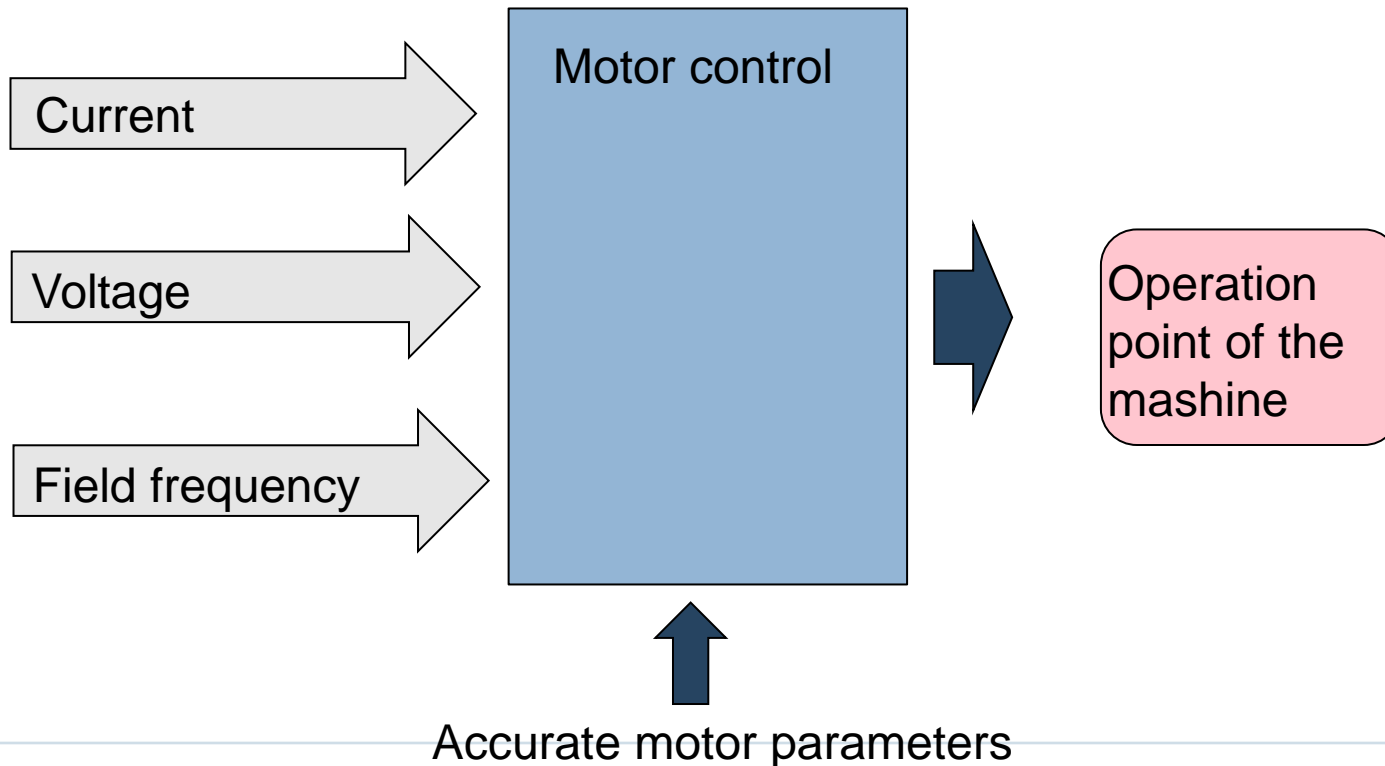
Both currents can be independently of each other impressed into the maschine

Active current

Magnetising current

Sensor less field orientated control - FXC , SVC

Calculating of actual speed and slip



Comparison of the three control modes

	V/f	FOC	Sensorless FOC
Complete torque at standstill	no	yes	no
Speed accuracy	- -	+++	+
Knowledge of motorparameters	low	much	a lot of
Torquelimiter	no	yes	yes
More motors at one converter	yes	no	no
Positioning	no	yes	no